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Synthetic studies towards 4,10-diaza-1,7-dioxaspiro[5.5] undecanes: access to 3-aza-6,8-dioxabicyclo[3.2.1]octan-2-one and 2H-1,4-oxazin-3(4H)-one frameworks

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Abstract—Synthetic approaches towards 4,10-diaza-1,7-dioxaspiro[5.5]undecanes starting from 1,3-dichloroacetone and solketal derivatives are explored. The method relies on the preparation of a key bis-substituted dihydroxy-protected oxime, which would undergo a final acidic deprotection–spiroacetalization process. Although the desired diazaspiroketal framework could not be obtained, our conditions led to the unexpected 3-aza-6,8-dioxabicyclo[3.2.1]octan-2-one 18 or to the oxazinone 32 in good yields. © 2007 Elsevier Ltd. All rights reserved.

1. Introduction

Molecules owning a spiroketal core are abundant as natural products and many of them exhibit important biological properties.^{[1](#page-10-0)} Moreover, the rigid spiroketal framework pos-sesses strong conformational preferences^{[2](#page-10-0)} and therefore could be used as structural scaffolds for binding to a receptor. Consequently, there is sustained interest in the synthesis of these moieties and/or substituted analogues. Recently, new spiroketals incorporating nitrogen in their cycles, presenting emphasis in activities of their unsubstituted analogues, have been described in the literature, such as new antifeedant Tonghaosu analogue,^{[3](#page-10-0)} GD3-lactam ligand used in the development of an anti-melanoma vaccine^{[4](#page-10-0)} and tachy-kinin antagonists^{[5](#page-10-0)} (Fig. 1). Additionally, spirocyclic ketallactone frameworks have been designed as novel structures amenable to combinatorial prospecting libraries.^{[6](#page-10-0)}

Thus, the structural novelty and the biological relevance of 4- and/or 10-aza-1,7-dioxaspiro[5.5]undecane class of compounds suggested to develop synthetic pathways to their skeleton.

In a previous work, 7 we disclosed an efficient two-step procedure for the preparation of 4,10-dioxa- or 4,10-dithiaspiroketals 1. Our method was based on an acidic one-pot deprotection–spirocyclization process of a key protected

ketone 5, issued from a double substitution of the dichlorooxime 4 by the alcohol 3a or its thiol derivative 3b, promoted by KH in THF (Scheme 1).

Scheme 1.

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We then wished to extend our pathway and focussed our attention to the synthesis of aza derivatives such as 4,10-diaza-1,7-dioxaspiro[5.5]undecane skeleton.

To this purpose, we reported here our explorating studies towards structure 2 (X=NR), using oxime 4 and solketal derivatives 3c as starting materials ([Scheme 1](#page-0-0)).

2. Results and discussion

2.1. Approaches to the 4,10-diaza-1,7-dioxaspiro[5.5] undecane framework

We first investigated the alkylation of amines (\pm) -6^{[8](#page-10-0)} and (\pm) -7^{[9](#page-10-0)} with oxime 4 in basic media (Scheme 2). Surprisingly, treatment of 4 by 6 alone or in the presence of a mineral base such as K_2CO_3 , Cs_2CO_3 , CsOH or KOH/18-crown-6, led invariably to polycondensation of starting oxime 4 accompanied with numerous by-products. Modifying the temperature or the nature of the solvent did not give better results. At last, oxime 8^{10} 8^{10} 8^{10} could be conveniently obtained in a 77% yield by the condensation of 4 with an excess of 7 in refluxing methanol.

Scheme 2.

The final step of our synthetic scheme involved deprotection of both ketone and alcohol functions of 8 and subsequent acid-catalyzed cyclization. This sequence was undertaken under our preliminary optimized conditions, Amberlyst® 15 in acetone/ H_2O with or without paraformaldehyde.^{[7](#page-10-0)}

Aza compound 8 behaved differently than its oxa- or thiaanalogues and remained unchanged. We therefore next tested other conditions by varying the solvent and the acidic medium, namely using HCl 5% in THF, Zn powder in AcOH,^{[11](#page-10-0)} SnCl₂ 2H₂O/SiO₂ in THF^{[12](#page-10-0)} or CeCl₃ 7H₂O/ $(COOH)_2$ in CH_3CN .^{[13](#page-10-0)} Once again, no spiroketal was detected in the reaction mixture. All these attempts led either to degradation products or to the sole deprotection of the diol functions, leaving the O-benzyloxime group unchanged. Heating 8 with HCl and formaldehyde in THF during 3 days, led to traces of a compound owning the expected formula $C_{23}H_{30}N_2O_4$ (detected in the crude reaction mixture by mass spectrometry, $[M+H]^+$ at $m/z=399$). Anyway, as we were unable to isolate a pure scale of it, we could not characterize this new compound.

To circumvent these problems, we chose to protect the amino groups as amides or as a carbamate. To this end, we modified our synthetic approach and prepared solketal derivatives (\pm) -9a and (\pm) -9b to examine their condensation on dichlorooxime 4 in basic media (Scheme 3). Amides 9a,b did not afford the expected bis-substituted oximes 10a,b. In fact, whatever the involved basic conditions, partial di-merization or decomposition^{[14](#page-10-0)} of oxime 4 was observed, all starting amides remaining unchanged. In the case of carbamate (\pm) -9c, only the use of KH (3.0 equiv) in THF at 20 °C afforded cleanly the monosubstituted oxime (\pm) -11, which could be isolated in an improved 33% yield. Extending the reaction time or heating the reaction mixture damaged the starting materials (Scheme 3).

Pursuing our aim, we next envisaged another route to oximes 10a,c, introducing this time the nitrogen atom on the starting oxime 4.

We thus synthesized the diamine 12 readily available from 4 in two steps.[15](#page-10-0) Bis-acylation of 12 furnished efficiently the expected diamide 13a or dicarbamate 13b precursors. These compounds were then engaged in a condensation with the previously described iodide (\pm) -14^{[16](#page-10-0)} in order to obtain oximes 10a,c. Unfortunately, when 13a,b were subjected to treatment by n-BuLi or LDA in THF followed by the addition of 14, no reaction occurred. Changing the base (KH instead of lithiated bases) led to the degradation of both starting materials (Scheme 4).

Scheme 3. Reagents and conditions: (a) PhCOCl, NEt₃, DMAP, CH₂Cl₂, 0 °C then 20 °C or CF₃CO₂Et, 20 °C; (b) (Boc)₂O, Na₂CO₃, dioxane, 20 °C; (c) BuLi or KH, THF; (d) BuLi or t -BuOK, THF; (e) KH, THF then 4, 20 °C.

Scheme 4. Reagents and conditions: (a) PhtNK, DMF, reflux then NH_2 – NH₂, MeOH, reflux; (b) PhCOCl, NEt₃, DMAP, CH₂Cl₂, 0 °C then 20 °C; (c) $(Boc)₂O, Na₂CO₃, dioxane, 20 °C.$

2.2. Approaches to the 4,10-diaza-1,7-dioxa-3,9-dioxospiro[5.5]undecane framework

Once again, we reoriented our synthetic plan to diazaspiroketals and developed an alternative route based upon the preparation of the bis-substituted oxime 16, possessing now the required amide groups in its linear chain.

Thus, bis-condensation of the crude diamine 12 with acylchloride (R) -15^{[17](#page-10-0)} in the presence of triethylamine and a catalytic amount of 4-dimethylaminopyridine in dichloromethane, furnished the oxime (R,R) -16 in a 59% overall yield from (S)-solketal (Scheme 5). Deprotection of both diol and ketone functions was carried out using Amberlyst[®] 15 in acetone/water (10/1) at reflux and gave the key intermediate

(2*R*, 6*R*, 8*R*)-**18**

Scheme 5. Reagents and conditions: (a) NEt₃, DMAP, CH_2Cl_2 , (R)-15, 67%; (b) Amberlyst[®] 15, acetone/H₂O, (10/1), Δ , 77%; (c) pTsOH, n-butanol, Δ , 6 h, 76% after recrystallization.

 $(R,R)-(17)$ in a 77% yield. Contrarily to the oxa- and thia-de-rivatives,^{[7](#page-10-0)} these mild acidic conditions were insufficient to promote the ultimate spiroacetalization. So, we engaged oxime 17 in refluxing n-butanol in the presence of a catalytic amount of para-toluenesulfonic acid. After 6 h, we observed the exclusive formation of the unexpected bicyclic lactam 18, which was isolated in a nearly quantitative yield (76% after recrystallization) (Scheme 5). The formation of 18 resulted from the nucleophilic attack of the hydroxymethyl group of the cycle on the oxonium intermediate.^{[18](#page-10-0)} This attack appeared indeed more favourable than the attack of the secondary alcohol—which could lead to a spiroketal—as this latter required a two-step process including the isomerization of the trans amide function prior to spiroacetalization.

The NMR data of 18 were in good agreement with the indicated structure. The chemical shift of the deshielded $C-5'$ at δ =104.5 ppm, together with the vicinal $\mathrm{^{3}J_{H,H}}$ couplings (i) between C_2 -O-H (δ =5.59 ppm) and H-2 (δ =3.91 ppm) and (ii) between H-3a ($\delta = 3.57$ ppm) or H-3b ($\delta = 3.46$ ppm) and C₃–O–H (δ =4.72 ppm), confirmed a bridged structure for 18. The formation of this bicycle was also corroborated by the presence of a strong correlation peak between $C-5$ ['] and H -7a \prime on the HMBC spectrum.

The (S) configuration of the starting solketal imposed (R) configurations for $C-2$ and $C-1'$ in 18. Since $C-5'$ could only adopt an (R) configuration in the intramolecular acetalization process, compound 18 possesses then a $(1/R, 2R, 5'R)$ configuration.

Compound 18 occurred as a fine powder and could be recrystallized from ethanol; we then confirmed its structure by Xray crystallographic analysis. The ORTEP shown in [Figure 2](#page-3-0) exhibits a $(5[']R)$ configuration and a trans conformation of the amide in the lateral chain in 18.

To avoid this competitive cyclization, we decided to selectively protect the two primary hydroxyl groups of 17. Unfortunately, the polarity and the low solubility of compound 17 in classical solvent did not permit to carry out efficiently this protection. So we planed to perform it on the partially deprotected oxime 21, quantitatively prepared by refluxing 16 with a catalytic amount of D,L -camphorsulfonic acid in ethanol for 3 h [\(Scheme 6\)](#page-3-0). Treatment of 21 with dibutyltin oxide in toluene/methanol (10:1, v/v) followed by the addition of benzylbromide and tetrabutylammonium iodide^{[19](#page-10-0)} led to 22a in a 34% yield. Removal of the oxime group was realized using $Amberlyst^{\circledR}$ 15 in refluxing acetone/water $(10:1, v/v)$ and afforded ketone 23 in a 85% yield. Unfortunately, treatment of 23 under the same cyclization conditions as that for 17 ($pTsOH$ in *n*-butanol) led to the loss of the protective groups and gave once again the bicyclic compound 18. Attempts to prepare the protected di-TBDPS compound from 21 failed. Only the monosilylether derivative 22b was formed, in a 33% yield. No intramolecular TBDPS transfer was observed in our conditions.

At this stage, we envisaged the reaction of the diamine 12 on the acylchloride 27 possessing two alcohol functions orthogonally protected. The choice of the protective groups of template 27 was now crucial. Because of our condensation and spirocyclization conditions, we chose a $MOM²⁰$ $MOM²⁰$ $MOM²⁰$ protective

Figure 2. ORTEP drawing of 18.

Scheme 6. Reagents and conditions: (a) CSA, EtOH, Δ , 3 h, quant; (b) (i) Bu₂SnO, toluene/MeOH, (10/1), Δ , 5–6 h, (ii) BnBr, Bu₄NI, Δ , 4–5 h, 34% in two steps for 22a or imidazole, TBDPSCl, DMF, 0° C then 20° C, 14 h, 33% for 22b; (c) Amberlyst 15, acetone/H₂O, (10/1), Δ , 85%.

group for the secondary alcohol and a TBDPS protective group for the primary one. Thus, compound (R) -27 was prepared, in a six-step sequence and a 58% overall yield, starting from D-serine (Scheme 7).

Scheme 7. Reagents and conditions: (a) (i) NaNO_2 , H_2SO_4 , H_2O , (ii) HC(OMe)₃, H₂SO₄, MeOH, 60 °C, 30 min, 83% (Ref. [21](#page-11-0)); (b) imidazole, CH₂Cl₂, TBDPSCl, -40° C, 1 h 30 min, 83% (Ref. [22](#page-11-0)); (c) MOMCl, (*i*-Pr)₂EtN, CH₂Cl₂, 20 °C, 24 h, 84%; (d) (i) LiOH, 1 M, THF/MeOH (4/1), 20 °C, 4 h, (Ref. [23\)](#page-11-0) (ii) (ClCO)₂, pyridine, Et₂O, 20 °C, 14 h, quant.

Condensation of crude 12 with undistilled (R) -27 gave the bis-substituted oxime 28 in a good yield of 37%. The further one-step cleavage of both MOM-ether and oxime groups revealed to be, in fact, not so trivial. Treatment of 28 with Amberlyst[®] 15 and paraformaldehyde in refluxing acetone/ H_2O (10:1, v/v), afforded partially deprotected ketone (R,R) -30a in a low yield of 26%, accompanied with numerous nonpolar side products we did not characterize.

To complete the deprotection, we developed a sequential process for the removal of the different protective groups. The best results were obtained starting by the cleavage of the MOM groups of 28 according to a literature procedure.^{[24](#page-11-0)} Action of trimethylsilylbromide in CH_2Cl_2 at 0 °C for 4 h led as expected to the diol 29, accompanied with the ketone 30b ([Scheme 8\)](#page-4-0). Fortunately, in our case, the potentially

problematic migration of the TBDPS group to the adjacent oxygen atom was not observed under our reaction conditions. Increasing the temperature or the duration of the reaction did not improve the yield of 30b but damaged the products. At this stage oxime 29 and ketone 30b could be easily separated and fully characterized.

Oxime 29 was then re-engaged in classical cleavage conditions (Amberlyst® 15/paraformaldehyde in refluxing acetone/ H_2O (10:1, v/v)) and was transformed into ketone 30b, but in a modest yield of 26% (see [Scheme 8](#page-4-0)). However, this deprotection-reaction step was clean and oxime 29 could be recycled after column chromatography separation.

We last attempted the isomerization–spiroacetalization of the ketodiol 30b in various acidic media. Using Amberlyst[®] 15 in acetone/H₂O (10/1, v/v), Yb(OTf)₃ in CH₃CN, BF₃ · Et₂O in THF or pTsOH in THF, no reaction occurred. The use of $pTsOH$ in *n*-butanol furnished compound 31. As for compound 17, the trans configuration of the amide group in the lateral chain disfavoured the intramolecular final spirocyclization for the benefit of an intermolecular reaction of the oxonium intermediate with the butanol, which acted as a nucleophile. Treating 30b with $pTsOH$ for 7 h in refluxing toluene or boiling 31 in toluene led to the same oxazinone 32, which resulted, in the case of 31, from a classical elimination of butanol in the acid medium [\(Scheme 8\)](#page-4-0).

Since access to spiroketals by treatment of 2-substituted dihydropyrane in various acidic media $(PPTS, ^{25a})$ $(PPTS, ^{25a})$ $(PPTS, ^{25a})$ $BF_3 \cdot Et_2O^{25b}$ D,L-camphorsulfonic acid^{25c}) has been already described, we decided to apply these conditions to the oxazinone 32. Unfortunately, we never detected the formation of the desired spiroheterocycle in the reaction mixtures but observed only degradation of the starting materials.

Scheme 8. Reagents and conditions: (a) NEt₃, DMAP, CH₂Cl₂, (R)-27, 37%; (b) TMSBr, CH₂Cl₂, 0 °C, 4 h, ((R,R)-29 54% and (R,R)-30b 20% after purification); (c) Amberlyst® 15, (CH₂O)_n, acetone/H₂O (10/1), Δ , 24 h, 26%; (d) 0.04 equiv, pTsOH, n-butanol, Δ , 6 h; (e) 0.04 equiv, pTsOH, toluene, Δ , 7 h, 57%; (f) toluene, Δ , 5 h, 57% in two steps from (R,R) -30b.

3. Conclusion

In this paper, we described our preliminary work towards a novel rigid spiroketal framework incorporating one nitrogen in each cycle.

Our strategy underlied first upon the condensation of (S) -solketal derivatives on dichloroacetone O-benzyloxime. Direct approaches to 4,10-diaza-1,7-dioxaspiro[5.5]undecane core were unsuccessful and showed the necessity of using amide functions as integral parts of the skeleton of the molecule instead of protective groups.

Using this second approach we prepared oximes 17 and 28. However, we were unable to achieve the final spiroacetalization of 17 and 28, illustrating the difficulties in preparing the 4,10-diazaspiroketal compounds.

Meanwhile, we synthesized the new 3-aza-6,8-dioxabicyclo[3.2.1] octan-2-one $(1/R, 2R, 5'R)$ -18 in six steps in a 31% overall yield from dichloroacetone, through an unusual intramolecular dehydration reaction.

The same protocol led to the original oxazinone 32 isolated in nine steps and 2% overall yield starting from D-serine.

In addition, the achievement of the monosubstituted chlorooxime 11 allowed us to envisage an effective access to original 'dissymmetrical heteroatom' 4,10-disubstituted spiroketals. These investigations are currently in progress in our laboratory and will be published in due course.

4. Experimental

4.1. General

Melting points were measured using a Reichert melting point apparatus and are uncorrected. Infra Red spectra were recorded on a Perkin–Elmer 881 instrument. ¹H NMR (400 MHz) and 13 C NMR (100 MHz) were recorded with a Bruker AC 400 spectrometer. Chemical shifts (δ values) are expressed in parts per million (ppm) and coupling constants (*J*) are expressed in Hertz. NMR spectra were recorded in CDCl₃, CD₃OD or DMSO- d_6 , using the solvent signals as reference. Mass spectra were recorded with a Hewlett Packard 5989B instrument and high-resolution mass spectra (HRMS) were performed with a Q-TOF micromass. Elemental analysis was performed using an elemental analyzer. Optical rotations were measured at sodium D-line (589 nm) using a 1 dm quartz cell with a Jasco DIP-370 apparatus. Chromatography was performed using silica gel 60 (230– 400 mesh) and thin layer chromatography (TLC) was performed on silica gel $60PF_{254}$ plates (20×20 cm). Compounds were identified using UV fluorescence $(\lambda=254 \text{ nm})$ and/or staining with a 5% phosphomolibdic acid solution in ethanol following by heating. Commercially reagents (Aldrich, Acros, Lancaster) were used as received without additional

purification. Tetrahydrofuran (THF) was distilled from potassium/benzophenone while dichloromethane (CH_2Cl_2) was dried over calcium hydride prior to use. Suitable crystal for structure determination was obtained by crystallization from ethanol. Crystal was obtained with a diffractometer Oxford Diffraction Xcalibur Saphir 3 at the University of Rennes I by Loïc Toupet.

4.2. Synthesis

4.2.1. 1,3-Dichloropropan-2-one O-benzyloxime (4). 1,3- Dichloroacetone (1.27 g, 10 mmol) was added to a solution of benzylhydroxylamine hydrochloride (1.60 g, 10 mmol) in ethanol (15 mL). The mixture was stirred at 20 $^{\circ}$ C for 24 h. The solvent was removed and the residue was treated three times with ethanol. Then cyclohexane (150 mL) was added before drying over MgSO4. The precipitate was filtered off. The filtrate was concentrated to give quantitatively 4 as a colourless liquid (2.32 g) . ¹H NMR $(400 \text{ MHz}, \text{CDCl}_3)$: d 7.40–7.30 (m, 5H, Ph), 5.18 (s, 2H, CH2Ph), 4.38 (s, 2H, CH₂Cl), 4.28 (s, 2H, CH₂Cl); ¹³C NMR (100 MHz, CDCl₃): δ 151.4 (C=N), 136.7 (C-Ar), 128.5 (C-Ar), 128.2 (C–Ar), 128.1 (C–Ar), 76.9 (CH₂Ph), 42.1 (CH₂Cl), 32.8 (CH₂Cl).

4.2.2. (±)-(2,2-Dimethyl-1,3-dioxolan-4-yl)methanamine (6). To a solution of solketal (3.0 g, 22.8 mmol) in anhydrous THF (230 mL) were added successively triphenylphosphine (7.2 g, 27.3 mmol), phthalimide (3.4 g, 22.8 mmol) and diisopropyl azodicarboxylate (5.4 mL, 27.3 mmol). The resulting mixture was stirred 20 h at 20° C under inert atmosphere. After evaporation of the solvent under reduced pressure, flash column chromatography on silica gel with cyclohexane/ethyl acetate (7:3, v/v) as eluent gave 2-[(2,2 dimethyl-1,3-dioxolan-4-yl)methyl}]-1H-isoindole-1,3(2H) dione intermediate as a white solid (5.2 g, 88%). Mp 76 \degree C (cyclohexane); R_f : 0.46 (ethyl acetate/cyclohexane=1:1); IR (KBr): ν 1700 (C=O) cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.84 (dd, ³J=5.5 Hz, ⁴J=3.0 Hz, 2H, H-Ar), 7.71 (dd, $3J=5.5$ Hz, $4J=3.0$ Hz, 2H, H-Ar), 4.43 (tt, $3J=6.5$ and 5.5 Hz, 1H, CH-O), 4.06 (dd, $2J=8.5$ Hz, $3J=$ 6.0 Hz, 1H, CH₂-O), 3.92 (dd, ²J=14.0 Hz, ³J=7.0 Hz, 1H, CH₂-N), 3.84 (dd, ²J=8.5 Hz, ³J=5.0 Hz, 1H, CH₂-O), 3.71 (dd, ²J=14.0 Hz, ³J=5.5 Hz, 1H, CH₂-N), 1.43 (s, 3H, Me), 1.30 (s, 3H, Me); 13C NMR (100 MHz, CDCl3): d 168.1 (CO), 134.0 (C–Ar), 131.9 (C–Ar), 123.3 $(C-Ar)$, 109.7 $(C-(CH₃)₃)$, 73.2 $(CH-O)$, 67.3 $(CH₂-O)$, 40.9 (CH₂–N), 26.7 (CH₃), 25.3 (CH₃); MS (ESI) m/z : 284 [M+Na]⁺.

To a suspension of this intermediate (3.0 g, 11.5 mmol) in methanol (115 mL) was added hydrazine monohydrate (1.0 mL, 20.1 mmol). The reaction mixture was heated under reflux for 4–5 h. The white precipitate thus obtained was dissolved by adding a solution of KOH (0.9 g, 16.1 mmol) in methanol (20 mL). The resulting solution was then concentrated and CH_2Cl_2 was added. After filtration, the organic layer was washed with water and dried over MgSO4. Evaporation of the solvent led to 6 as a pale yellow liquid $(1.36 \text{ g}, 90\%)$. IR (film): ν 3374, 3308, 1220–1060 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 4.12 (qd, $3J=6.5$ and 4.5 Hz, 1H, CH-O), 4.03 (dd, $2J=8.0$ Hz, $3\hat{J}$ =6.5 Hz, 1H, CH₂-O), 3.66 (dd, ²J=8.0 Hz, ³J=6.5 Hz,

1H, CH₂-O), 2.83 (dd, ²J=13.0 Hz, ³J=4.5 Hz, 1H, CH₂-N), 2.78 (dd, ²J=13.0 Hz, ³J=6.0 Hz, 1H, CH₂-N), 1.42 (s, 3H, Me), 1.35 (s, 3H, Me), 1.26 (br s, 2H, NH₂); ¹³C NMR (100 MHz, CDCl₃): δ 109.0 (C–(CH₃)₃), 77.2 (CH– O), 66.8 (CH₂–O), 44.6 (CH₂–N), 26.7 (CH₃), 25.2 (CH₃); MS (ESI) m/z : 132 [M+H]⁺, 74 [M-acetone+H]⁺.

4.2.3. (±)-N-Benzyl-1-(2,2-dimethyl-[1,3]dioxolan-4-yl) **methanamine** (7). To a solution of solketal (2.64 g) , 20.0 mmol) and triethylamine (3.35 mL, 24.0 mmol) in CH_2Cl_2 (20 mL) at 0 °C and under argon, was added dropwise a solution of methanesulfonyl chloride (1.85 mL, 24.0 mmol) in CH_2Cl_2 (8 mL). The reaction mixture was stirred for 2 h and then quenched by addition of water (4 mL) . The resulting solution was extracted with CH_2Cl_2 . and the organic layer was washed with a saturated $NAHCO₃$ solution and then dried $(MgSO₄)$. After filtration, the solvent was evaporated to give quantitatively the crude mesylate derivative (4.21 g, 20.0 mmol). It was then dissolved in acetonitrile (55 mL), and benzylamine (8.70 mL, 80.0 mmol) was added. The resulting mixture was heated under reflux for 2 days. After removal of the solvent, ethyl acetate (50 mL) was added, followed by a saturated $NAHCO₃$ solution (10 mL). The layers were separated and the organic one was washed with brine and dried (MgSO₄). After filtration and concentration, the residue was purified by flash column chromatography using ethyl acetate/cyclohexane (7:3–9:1, v/v) as eluent to give 7 as an orange liquid (3.60 g, 82%). IR (neat): ν 3300, 1250–1050 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.33–7.24 (m, 5H, H–Ar), 4.26 (quint, $3J=6.0$ Hz, 1H, CH-O), 4.03 (dd, $2J=8.0$ Hz, $3J=6.5$ Hz, 1H, CH₂-O), 3.83 (d, ²J=13.5 Hz, 1H, CH₂Ph), 3.82 (d, ²J=13.5 Hz, 1H, CH₂Ph), 3.68 (dd, ²J=8.0 Hz, ³J=7.0 Hz, 1H, CH₂-O), 2.74 (d, ³J=5.5 Hz, 2H, CH₂-N), 1.64 (br s, 1H, NH), 1.41 (s, 3H, Me), 1.35 (s, 3H, Me); 13C NMR (100 MHz, CDCl3): d 140.1 (C–Ar), 128.3 (C–Ar), 128.0 $(C-Ar)$, 126.9 $(C-Ar)$, 109.0 $(C-(CH₃)₂)$, 75.4 $(CH-O)$, 67.5 (CH₂–O), 53.9 (CH₂Ph), 51.7 (CH₂N), 26.8 (CH₃), 25.4 (CH₃); MS (ESI) m/z: 244 [M+Na]⁺, 222 [M+H]⁺, 164 [M-acetone+H]⁺; HRMS (ESI) calcd for $C_{13}H_{20}NO_2$ [M+H]⁺: 222.1494, found: 222.1508.

4.2.4. 1,3-Bis{benzyl[$((\pm)$ -2,2-dimethyl-1,3-dioxolan-4-yl)methyl]amino}propanone O-benzyloxime (8). To a stirred solution of amine 7 (2.00 g, 8.8 mmol) in methanol (10 mL) was added a solution of oxime 4 (0.49 g, 2.1 mmol) in methanol (4 mL). The resulting mixture was heated at reflux for 3 days. After evaporating to dryness, a saturated solution of NaHCO₃ (40 mL) was added followed by CH_2Cl_2 (100 mL). The organic layer was dried over MgSO4 and concentrated. The crude mixture was purified by flash column chromatography using cyclohexane/ethyl acetate $(1:0-4:1, (v/v))$ as eluent to give 7 as an inseparable mixture of (Z) - and (E) -isomers $(0.97 \text{ g}, 77\%)$. R_f : 0.44 (cyclohexane/ethyl acetate=4:1); IR (film): ν 1250–1060 $(C-O)$ cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.38-7.18 (m, 15H, H–Ar), 5.08 (s, 2H, OCH2Ph), 4.23–4.13 (m, 2H, $H-2,2'$), 3.91-3.86 (m, 2H, H-3,3'), 3.71-3.35 (m, 9H, H-3,3',a,c, NCH₂Ph), 3.25 and 3.17 (d, ²J=13.0 Hz, 1H, H-a), 2.65-2.44 (m, 4H, H-1,1'), 1.34-1.33-1.32-1.31 (s, 12H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 157.5 (C-b), 138.9 (C–Ar), 137.9 (C–Ar), 129.0 (C–Ar), 128.9 (C–Ar), 128.3 (C–Ar), 128.2 (C–Ar), 128.1 (C–Ar), 128.0 (C–Ar),

127.7 (C–Ar), 127.0 (C–Ar), 126.9 (C–Ar), 109.0 (C–(CH₃)₂), 75.8 (OCH₂Ph), 74.5–74.2 (C-2,2[']), 68.4–68.35–68.3 (C-3,3⁰), 59.9–58.7–58.6 (NCH2Ph), 57.2–57.1–56.4–56.3 (C-1,1⁰), 55.4 (C-a), 48.7 (C-c), 26.9–26.8 (CH3), 25.7–25.6 (CH₃); MS (ESI) m/z : 640 [M+K]⁺, 624 [M+Na]⁺, 602 [M+H]⁺; HRMS (ESI) calcd for $C_{36}H_{48}N_3O_5$ [M+H]⁺: 602.3594, found: 602.3580.

4.2.5. N-[((±)-2,2-Dimethyl-1,3-dioxolan-4-yl)methyl] **benzamide** (9a). To a solution of amine 6 (300 mg, 2.3 mmol) in anhydrous CH_2Cl_2 (10 mL) was successively added, at 0° C and under argon, triethylamine (480 μ L, 3.4 mmol) and 4-dimethylaminopyridine (56 mg, 0.5 mmol). After stirring for 15 min, benzoyl chloride $(425 \mu L,$ 4.2 mmol) was added dropwise. The reaction mixture was stirred until the reaction was completed. The reaction was quenched with water (4 mL) and the reaction mixture was extracted with CH_2Cl_2 (3×10 mL). The organic layer was dried over MgSO₄ and the solvent was removed in vacuo. The crude residue was purified by flash column chromatography using cyclohexane/ethyl acetate (7:3–3:2, v/v) as eluent and gave 9a as a white solid (405 mg, 75%). R_f : 0.20 (cyclohexane/ethyl acetate=7:3); mp 105 °C (ethyl acetate); ¹H NMR (400 MHz, CDCl₃): δ 7.78 (m, 2H, H-Ar), 7.50 (m, 1H, H–Ar), 7.43 (m, 2H, H–Ar), 6.53 (br s, 1H, NH), 4.34 (qd, $3J=6.5$ and 3.5 Hz, 1H, CH-O), 4.08 $(dd, \frac{2}{J=8.5} \text{ Hz}, \frac{3}{J=6.5} \text{ Hz}, 1H, CH_2=0)$, 3.75 (ddd, $(2J=14.0 \text{ Hz}, \frac{3}{J=6.0} \text{ and } 3.5 \text{ Hz}, 1H, CH_2=N)$) 3.71 (dd. $^{2}J=14.0$ Hz, $^{3}J=6.0$ and 3.5 Hz, 1H, CH₂–N), 3.71 (dd, $^{2}I=8.5$ Hz, $^{3}J=6.5$ Hz, 1H, CH₃–O), 3.51 (dt, $^{2}I=14.0$ Hz $J=8.5$ Hz, $^{3}J=6.5$ Hz, 1H, CH₂-O), 3.51 (dt, $^{2}J=14.0$ Hz, $3J=6.0$ Hz, 1H, CH₂-N), 1.45 (s, 3H, Me), 1.36 (s, 3H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 167.7 (C=O), 134.2 (C–Ar), 131.6 (C–Ar), 128.6 (C–Ar), 126.9 (C–Ar), 109.4 $(C-(CH₃)₂), 74.6$ (CH–O), 66.7 (CH₂–O), 41.9 (CH₂–N), 26.8 (CH₃), 25.1 (CH₃).

4.2.6. N-[((±)-2,2-Dimethyl-1,3-dioxolan-4-yl)methyl]- 2,2,2-trifluoroacetamide (9b). A solution of amine 6 (500 mg, 4.81 mmol) and ethyl trifluoroacetate (5.70 mL, 48.1 mmol) was stirred at 20° C for 20 h. After concentration, toluene was added and the resulting solution was evaporated under vacuo to eliminate all traces of solvent and reagent. Pure compound 9b was obtained as a chestnut liquid $(830 \text{ mg}, 76\%)$. ¹H NMR (400 MHz, CDCl₃: δ 6.77 (br s, 1H, NH), 4.27 (qd, $3J=6.0$ and 3.5 Hz, 1H, CH–O), 4.07 (dd, $2J=8.5$ Hz, $3J=6.5$ Hz, 1H, CH₂–O), 3.65 (dd, $2J=8.5$ Hz $J=8.5$ Hz, $3J=6.5$ Hz, 1H, CH₂-O), 3.65 (dd, $2J=8.5$ Hz, $3J=6.0$ Hz, 1H, CH₂-O), 3.62 (ddd, ²J=14.0 Hz, ³J=6.0 and 3.5 Hz, 1H, CH₂-N), 3.37 (dt, ²J=14.0 Hz, ³J=6.0 Hz, 1H, CH₂–N), 1.43 (s, 3H, Me), 1.34 (s, 3H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 157.5 (q, ²J_{CF}=37 Hz, C=O), 115.7 $(q, {}^{1}J_{CF} = 287 \text{ Hz}, \text{ CF}_3), 109.9 \text{ (C}-(CH_3)_2), 73.4 \text{ (CH}-O),$ 66.5 (CH₂–O), 42.0 (CH₂–N), 26.6 (CH₃), 24.9 (CH₃).

4.2.7. $tert$ -Butyl $[((\pm)$ -2,2-dimethyl-1,3-dioxolan-4-yl)**methyl]carbamate** (9c). To a solution of 6 (1.39 g, 10.6 mmol) in dioxane (85 mL) was added, at 0° C, a 0.5 M aqueous solution of Na₂CO₃ (21.2 mL, 10.6 mmol) followed by di-tert-butyl dicarbonate (2.5 mL, 11.7 mmol). The reaction mixture was stirred at 20° C for 14 h and then concentrated. The white precipitate thus obtained was dissolved in water and the aqueous layer was extracted with ethyl acetate. The combined organic layers were washed with brine and dried over MgSO₄. The residue was purified by flash column chromatography using cyclohexane/ethyl acetate (7:3–3:2, v/v) as eluent and gave **9c** as an oil $(2.04 \text{ g}, 83\%)$. R_f : 0.43 (cyclohexane/ethyl acetate=7:3); IR (film): ν 3363, 1712, 1250–1050 cm⁻¹;
¹H NMR (400 MHz, CDCls): δ 4.87 (br.s. 1H, NH), 4.17 ¹H NMR (400 MHz, CDCl₃): δ 4.87 (br s, 1H, NH), 4.17 (m, 1H, CH–O), 4.01 (dd, $^{2}J=8.0$ Hz, $^{3}J=6.5$ Hz, 1H, CH₂-O), 3.63 (dd, ²J=8.0 Hz, ³J=6.5 Hz, 1H₂, CH₂-O), 3.37 (m, 1H, CH₂-N), 3.16 (dt, ²J=14.0 Hz, ³J=6.0 Hz, 1H, CH2–N), 1.42 (s, 9H, t-Bu), 1.40 (s, 3H, Me), 1.32 (s, 3H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 156.0 (C=O), 109.2 (C–(CH₃)₂), 79.4 (C–(CH₃)₃), 74.9 (CH–O), 66.6 $(CH₂-O)$, 42.7 (CH₂-N), 28.3 ((CH₃)₃), 26.7 (CH₃), 25.2 (CH₃); HRMS (ESI) calcd for $C_{11}H_{22}NO_4Na$ [M+Na]⁺: 254.1368, found: 254.1369.

4.2.8. tert-Butyl{2-[(benzyloxy)imino]-3-chloropropyl}- $[((±)-2,2-dimethyl-1,3-dioxolan-4-yl)methyl] carbamate$ (11). To a suspension of KH (160 mg, 1.20 mmol) in 25– 35% mineral oil was added, under argon, anhydrous THF (2 mL) followed by a solution of $9c$ (200 mg, 0.86 mmol) in THF (1 mL). When the bubbling had ceased, a solution of 4 (90 mg, 0.38 mmol) in THF (1 mL) was introduced. The reaction mixture was stirred at 20 $\mathrm{^{\circ}C}$ for 2 h. Then water (2 mL) was slowly added and the solution was diluted with $CH₂Cl₂$ (15 mL). The layers were separated and the aqueous one was extracted twice with CH_2Cl_2 (5 mL). The organic layer was then dried over $MgSO₄$ and the solvent was evaporated. The residue was purified by flash column chromatography using cyclohexane/ethyl acetate (19:1, v/v) as eluent to give a mixture of (Z) - and (E) -oximes 11 as an oil (54 mg, 33%). R_f : 0.63 (cyclohexane/ethyl acetate=7:3); IR (film): ν 1697 (C=O), 1250–1000 (C–O) cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.34 (m, 5H, H-Ar), 5.13 (s, 2H, CH₂Ph), 4.48– 4.10 (m, 5H, CH₂Cl, CH₂-C=N and CH-O), 4.00 (m, 1H, CH₂–O), 3.64–3.44 (m, 2H, CH₂–O and CH₂–N), 3.22 (m, 1H, CH₂–N), 1.46 and 1.42 (s, 9H, t -Bu), 1.38 (s, 3H, Me), 1.32 (s, 3H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 155.7–155.6–155.3 (C=O), 154.5 (C=N), 137.1– 137.0–128.4–128.0 (C–Ar), 109.3 (C–(CH3)2), 80.8–80.6 $(C-(CH₃)₃), 76.7–76.4 (CH₂Ph), 75.0–74.9 (CH-O), 67.0$ $(CH_2-O), 51.1-50.8$ $(CH_2-N), 44.1-43.8$ $(CH_2-CN),$ 42.7–42.0 (CH₂Cl), 28.2 ((CH₃)₃), 26.7 (CH₃), 25.5–25.4 (CH₃); HRMS (ESI) calcd for $C_{21}H_{31}CIN_2O_5Na$ [M+Na]⁺: 449.1819; found: 449.1834.

4.2.9. 1,3-Diamino-propan-2-one O-benzyloxime (12). To a solution of $4(1.83 \text{ g}, 7.9 \text{ mmol})$ in dry DMF (8 mL) was added potassium phthalimide salt (5.88 g, 31.8 mmol). The reaction mixture was heated to 100° C for 3–4 h. After cooling, the solution was diluted with water (50 mL) and extracted three times with CH_2Cl_2 (30 mL). The combined organic layers were washed with brine, dried over $MgSO₄$ and the solvent was evaporated to dryness. The residue was stored in a fridge until a precipitate appeared. After filtration, 2,2'-{2-[(benzyloxy)imino]propane-1,3-diyl}bis-[1H-isoindole-1,3(2H)-dione] intermediate was obtained as a white solid (2.84 g, 84%). Mp 178 °C (ethyl acetate); IR (KBr): ν 1716 (C=O) cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.81 (dd, δ J=5.0 Hz, δ J=3.0 Hz, 2H, H–Ar), 7.77 (dd, ³J=5.0 Hz, ⁴J=3.0 Hz, 2H, H-Ar), 7.72 (dd, ³J=5.0 Hz, 4J-3.0 Hz, 4J-3.0 Hz, 4J-3.0 Hz $J=3.0$ Hz, 2H, H-Ar), 7.70 (dd, $3J=5.0$ Hz, $4J=3.0$ Hz, 2H, H–Ar), 7.21–7.17 (m, 5H, H–Ar), 5.04 (s, 2H, CH₂Ph), 4.59 (s, 2H, CH₂–C=N), 4.84 (s, 2H, CH₂– C=N); ¹³C NMR (100 MHz, CDCl₃): δ 167.5–167.4

 $(C=0)$, 148.8 $(C=N)$, 136.8 $(C-Ar)$, 133.9 $(C-Ar)$, 131.9 (C–Ar), 131.8 (C–Ar), 128.1 (C–Ar), 127.7 (C–Ar), 123.3 $(C-Ar)$, 76.8 (CH_2Ph) , 39.0 $(CH_2-C=N)$, 34.4 (CH_2-P) C=N). Anal. Calcd for $C_{26}H_{19}N_3O_5$ (453.45): C, 68.87; H, 4.22; N, 9.27. Found: C, 68.74; H, 4.19; N, 9.29.

An aliquot of this intermediate (500 mg, 1.10 mmol) was dissolved in methanol (10 mL) and hydrazine hydrate $(160 \mu L, 3.30 \text{ mmol})$ was added. The reaction mixture was boiled for 3 h and a solution of KOH (186 mg, 3.30 mmol) in methanol (5 mL) was added. The resulting solution was stirred at 20° C overnight and the solvent and hydrazine were evaporated. Then, $CH₂Cl₂$ was added to the residue followed by $MgSO₄$. After filtration, the crude amine 12 was not isolated but kept as a solution in anhydrous $CH₂Cl₂$ under argon. ¹H NMR (400 MHz, CDCl₃): $\dot{\delta}$ 7.37–7.30 (m, 5H, H–Ar), 5.09 (s, 2H, CH₂Ph), 3.57 (s, 2H, CH₂–N), 3.49 (s, 2H, CH₂–N), 1.45 (br s, 4H, NH₂).

4.2.10. N,N'-{2-[(Benzyloxy)imino]propane-1,3-diyl}-bisbenzamide (13a). To a stirred and ice-cooled solution of 1,3 diamino-propan-2-one O-benzyloxime dihydrochloride 12 (1.60 mmol) in CH_2Cl_2 and under argon were added triethylamine $(670 \mu L, 4.80 \text{ mmol})$ and 4-dimethylaminopyridine (0.64 mmol) followed by dropwise addition of a solution of benzoyl chloride (600 μ L, 5.12 mmol). The reaction mixture was stirred for 3 h at 20 °C and CH₂Cl₂ (60 mL) was added. The organic layer was washed twice with water (12 mL) following by a saturated NaHCO₃ solution (12 mL) , dried over MgSO4 and concentrated in vacuo. The residue was purified by flash column chromatography using ethyl acetate/cyclohexane $(4:6-1:1, v/v)$ as eluent to give 13a (435 mg, 68%) as a white solid. Mp 136 °C; R_f : 0.49 (ethyl) $\arctan\left(\frac{1}{1}\right)$; ¹H NMR (400 MHz, CDCl₃): δ 7.88 (d, ³J=7.5 Hz, 2H, H-Ar), 7.78 (d, ³J=7.5 Hz, 2H, H–Ar), 7.56 (br t, $3J=7.0$ Hz, 1H, NH), 7.51 (t, $3J=7.5$ Hz, 2H, H-Ar), 7.44 (t, $3J=7.5$ Hz, 2H, H-Ar), 7.42 (t, $3J=7.5$ Hz, 2H, H-Ar), 7.33 (M, 6H, H-Bn and NH), 5.14 (s, 2H, CH₂Ph), 4.36 (d, ³J=6.5 Hz, 2H, H-a), 4.27 (d, $3J=5.0$ Hz, 2H, H-c). Anal. Calcd for C₂₄H₂₃N₃O₃ (401.46): C, 71.80; H, 5.77; N, 10.47. Found: C, 72.27; H, 5.81; N, 10.44.

4.2.11. tert-Butyl{2-[(benzyloxy)imino]propane-1,3 diyl}biscarbamate (13b). To a stirred and ice-cooled solution of crude 12 (0.48 mmol) in dioxane (4 mL), was added an aqueous Na_2CO_3 solution (0.5 M aq, 2.0 mL, 0.96 mmol) followed by di-tert-butyl dicarbonate $(230 \mu L, 1.06 \text{ mmol})$. The reaction mixture was stirred at 20° C overnight. After removing the solvent, the residue was dissolved in water. The aqueous layer was extracted with ethyl acetate. The organic layer was washed with brine, dried over $MgSO₄$ and concentrated in vacuo. The residue was purified by flash column chromatography using ethyl acetate/cyclohexane (2:8, v/v) as eluent to give 13b as a white solid (143 mg, 76%). Mp 112° C (cyclohexane); ¹H NMR (400 MHz, CDCl₃): d 7.37–7.31 (M, 5H, H–Ar), 5.19 (se, 1H, NH), 5.10 (s, 2H, CH₂Ph), 5.07 (se, 1H, NH), 4.02 (de, $3J=5.0$ Hz, 2H, H-c), 3.92 (dd, $3J=5.0$ Hz, 2H, H-a), 1.45 (s, 9H, t-Bu), 1.44 (s, 9H, t-Bu); ¹³C NMR (100 MHz, CDCl₃): δ 156.0 (CO), 155.7 (C-c), 154.8 (CO), 137.4 (C–Ar), 128.4 (CH– Ar), 128.0 (CH–Ar), 127.9 (CH–Ar), 79.9 (C–(CH₃)₃), 79.6 (C–(CH3)3), 76.3 (CH2Ph), 41.6 (C-c), 37.0 (C-a),

28.3 (CH₃). Anal. Calcd for $C_{20}H_{31}N_3O_5$ (393.48): C, 61.05; H, 7.94; N 10.68. Found: C, 61.22; H, 8.03; N, 10.74.

4.2.12. $(+)$ - N, N' -{2-[(Benzyloxy)imino]propane-1,3diyl}bis{ $[(4R)-2,2-dimethyl-1,3-dioxolan-4-yl]carbox$ amide} (16). To a solution of crude amine 12 (16.2 mmol) in CH_2Cl_2 (170 mL) were added, at 0 °C and under argon, triethylamine (6.8 mL, 48.6 mmol) and 4-dimethylaminopyridine (0.8 g, 6.5 mmol). After about 15 min, acylchloride (R) -15 (5.8 g, 35.6 mmol) was slowly added and the stirring was continued until the reaction was completed (monitored by TLC). The reaction was quenched by H_2O and the resulting solution was extracted with CH_2Cl_2 (3×50 mL). The combined organic layers were dried over $MgSO₄$ and the solvent was evaporated. The residue was subjected to flash column chromatography using ethyl acetate/cyclohexane $(3:2, v/v)$ as eluent to give compound 16 as an oil $(4.9 g,$ 67%). $[\alpha]_D^{25}$ +1.9 (c 1.1, CHCl₃); IR (film): v 3413, 3337, 1736, 1682, 1300–1000 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.37–7.31 (M, 5H, H–Ar), 7.26 (se, 1H, NH_a), 7.20 (t, J=6.0 Hz, 1H, NH_c), 5.10 (s, 2H, CH₂Ph), 4.48 (dd, $3J=8.5$ and 4.0 Hz, 1H, H-2'), 4.47 (dd, $3J=8.5$ and 4.0 Hz, 1H, H-2), 4.26 (t, $2J=8.5$ Hz, $3J=8.5$ Hz, 2H, H-3,3[']), 4.19 (dd, $^{2}J=16.0$ Hz, $^{3}J=6.5$ Hz, 1H, H-c), 4.12 $(dd, {}^{2}J=16.0 \text{ Hz}, {}^{3}J=6.5 \text{ Hz}, 1H, H-a), 4.11-4.05 \text{ (M, 3H,}$ H-c,3,3'), 4.01 (dd, $2J=17.0$ Hz, $3J=5.0$ Hz, 1H, H-a), 1.46 (s, 3H, Me), 1.40 (s, 3H, Me), 1.38 (s, 3H, Me), 1.36 (s, 3H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 171.6 (C-1'), 171.4 (C-1), 152.8 (C-b), 137.0 (C–Ar), 128.4 (C–Ar), 128.1 (C–Ar), 128.0 (C–Ar), 111.0 (C–(CH₃)₂), 76.6 (CH₂Ph), 75.0 (C-2'), 74.9 (C-2), 67.7 (C-3'), 67.6 (C-3), 40.1 (C-a), 35.4 (C-c), 26.1 (CH3), 26.0 (CH3), 25.0 (CH_3) , 24.9 (CH₃); MS m/z: 472 [M+Na]⁺, 450 [M+H]⁺. Anal. Calcd for $C_{22}H_{31}N_3O_7$: C, 58.78; H, 6.95; N, 9.35. Found: C, 58.62; H, 7.22; N, 9.25.

4.2.13. N,N'-(2-Oxopropane-1,3-diyl)bis[(2R)-2,3-dihydroxypropanamide] (17). To a solution of 16 (500 mg, 1.11 mmol) in acetone/water (10:1, v/v), was added Amberlyst^{\circ} 15 (280 mg). The resulting suspension was heated under reflux for 15 h. After cooling and filtration, a solid was obtained and recrystallized in ethanol to give pure 17 (226 mg, 77%). R_f : 0.05 (ethyl acetate/methanol=4:1). The ¹H NMR (DMSO- d_6 , at 20 °C) spectrum could not be attributed because of a coalescence phenomenon; 13 C NMR (100 MHz, DMSO- d_6): δ 203.0 (CO), 172.4 (NHCO), 72.9 (CHOH), 63.8 (CH₂OH), 46.4 (CH₂NH); MS (ESI) m/z : 303 [M+K]⁺, , 287 [M+Na]⁺ , 265 [M+H]⁺ , 247 $[M-H₂O+H]$ ⁺.

4.2.14. $(-)$ - $(2R)$ -2,3-Dihydroxy-N- $[(1R,5R)-(2-\text{o}x\text{o}-6,8-\text{e}y\text{m})]$ dioxa-3-azabicyclo[3.2.1]oct-5-yl)methyl]propanamide (18). A stirred solution of 7 (465 mg, 1.76 mmol) was refluxing in 1-butanol (120 mL) for 6 h with catalytic amounts of $pTsOH$ (7 mg, 0.03 mmol). The reaction mixture was then filtered through a Celite® pad and the solvent was eliminated. The residue was dissolved in 80 mL of water and washed three times with diethyl ether (20 mL). After evaporation of the water, the solid was recrystallized in ethanol to give 18 as a white powder (330 mg, 76%).

 $(-)$ -(2R,6S,8R)-18: mp 156 °C (ethanol); R_f 0.18 (ethyl acetate/methanol=4:1); $[\alpha]_D^{25}$ -21.7 (c 0.5, H₂O); IR (KBr) ν

3362, 3291, 1664, 1637 cm⁻¹; ¹H NMR (400 MHz, CD₃OD): δ 7.77 (se, 1H, NH), 7.65 (t, ³J=6.0 Hz, 1H, NH), 5.59 (d, $3J=5.5$ Hz, 1H, OH), 4.72 (t, $3J=5.5$ Hz, 1H, OH), 4.64 (d, $3J=5.0$ Hz, 1H, H-1'), 4.02 (d, $3J=7.5$ Hz, 1H, H-7'a), 3.91 (td, $3J=5.5$, 5.5 and 3.5 Hz, 1H, H-2), 3.79 (dd, $^{2}J=7.5$ Hz, $^{3}J=5.0$ Hz, 1H, H-7^tb), 3.57 (ddd, $\frac{2}{J}$ =11.0 Hz, $\frac{3}{J}$ =5.5 and 3.5 Hz, 1H, H-3), 3.51 (d, $3J=6.0$ Hz, 2H, CH₂-N), 3.46 (dt, $2J=11.0$ Hz, 3 J=5.5 Hz, 1H, H-3), 3.33 (m, 1H, H-4'a), 3.01 (dd, 2 J-12.5 Hz, 3 J-3.0 Hz, 1H, H-4'b); 13 C, NMR (100 MHz) $J=12.5$ Hz, $^{3}J=3.0$ Hz, 1H, H-4'b); ¹³C NMR (100 MHz, $DMSO-d_6$: δ 172.4 (C-1), 168.3 (C-2'), 104.5 (C-5'), 74.9 $(C-1')$, 72.8 $(C-2)$, 69.9 $(C-7')$, 63.7 $(C-3)$, 47.7 $(C-4')$, 41.1 (CH₂–N). Anal. Calcd for $C_9H_{14}N_2O_6$ (246.2): C, 43.90; H, 5.73; N, 11.38. Found: C, 44.08; H, 5.83; N, 11.14; MS m/z : 269 [M+Na]⁺, 247 [M+H]⁺.

4.2.15. N,N'-{2-[(Benzyloxy)imino]propane-1,3-diyl}bis $[(2R)-2,3-dihydroxypropanamide]$ (21). A solution of 16 (1.00 g, 2.23 mmol) was heated at reflux in ethanol (30 mL) with catalytic amount of D,L-camphorsulfonic acid (0.01 g, 0.04 mmol). After the reaction was completed, K_2CO_3 was added and the reaction mixture was filtered off. The solvent was evaporated to dryness to give 21 (0.82 g, quantitative yield). R_f : 0.30 (ethyl acetate/methanol, 4:1); ¹H NMR (400 MHz, CD₃OD): δ 7.38–7.25 (M, 5H, H– Ar), 5.09 (s, 2H, CH₂Ph), 4.21 (s, 2H, H-c), 4.13 (t, ³J= 4.0 Hz, 1H, H-2'), 4.11 (t, ³J=4.0 Hz, 1H, H-2), 4.01 (d, ²I-16.0 Hz, 1H, H-3) $J=16.0$ Hz, 1H, H-a), 3.98 (d, $^2J=16.0$ Hz, 1H, H-a), 3.80–3.72 (M, 4H, H-3,3'); ¹³C NMR (100 MHz, CD₃OD): δ 175.7 (C-1'), 175.1 (C-1), 155.5 (C-b), 139.0 (C-Ar), 129.4 (C–Ar), 129.3 (C–Ar), 128.9 (C–Ar), 77.4 (CH₂Ph), 74.3 (C-2,2[']), 65.3 (C-3[']), 65.2 (C-3), 40.7 (C-a), 36.5 (C-c).

4.2.16. N,N'-{2-[(Benzyloxy)imino]propane-1,3-diyl}bis- $[(2R)-3-(benzyloxy)-2-hydroxypropanamide]$ (22a). A solution of 21 (0.10 g, 0.27 mmol) in toluene/methanol (5.5 mL, 10:1, v/v) was heated at reflux until complete dissolution. Then, di-*n*-butyltin oxide $(0.14 \text{ g}, 0.57 \text{ mmol})$ was added and the resulting solution was heated using a Dean–Stark apparatus for 5–6 h. To the stirred resulting mixture were added benzylbromide (0.13 mL, 1.10 mmol) and tetrabutylammonium iodide (0.07 g, 0.19 mmol) and the heating was continued for 5 h. After cooling, ethyl acetate (15 mL) and water (5 mL) were poured in the reaction mixture. The layers were separated and the aqueous one was further extracted with ethyl acetate $(3\times10 \text{ mL})$, dried (MgSO4) and the solvent evaporated until dryness. The residue was purified by flash column chromatography using ethyl acetate/cyclohexane (19:1–1:0, v/v) as eluent and gave 22a (50 mg, 34%). R_f : 0.30 (ethyl acetate); ¹H NMR (400 MHz, CDCl₃): δ 7.31–7.23 (M, 17H, H–Ar and NH), 5.03 (s, 2H, OCH₂Ph), 4.51 (d, ²J=12.5 Hz, 2H, H-Ar), 4.49 (d, L = 12.5 Hz, 2H, H-Ar), 4.20 (q, L = 5.0 Hz, 1H, CHOH), 4.19 (q, $3J=5.0$ Hz, 1H, CHOH), 4.13 (dd, $2J=16.5$ Hz, $3J=6.5$ Hz, 1H, H_sc), 3.96 (dd, $2J=16.5$ Hz $J=16.5$ Hz, $^{3}J=6.5$ Hz, 1H, H-c), 3.96 (dd, $^{2}J=16.5$ Hz, $3J=6.5$ Hz, 1H, H-c), 3.93 (d, $3J=6.0$ Hz, 2H, H-a), 3.74 (dd, $2J=9.5$ Hz, $3J=5.0$ Hz, 1H, H–CH₂O), 3.69 (d, $3J=$ 4.0 Hz, 2H, CH₂O), 3.67 (dd, ²J=9.5 Hz, ³J=4.5 Hz, 1H, CH₂O), 3.64 (d, ³J=5.0 Hz, 1H, OH), 3.57(d, ³J=5.0 Hz, 1H, OH); 13 C NMR (100 MHz, CD₃OD): δ 172.3 (NHCO), 172.1 (NHCO), 154.0 (CO), 137.4 (C–Ar), 137.3 (C–Ar), 137.2 (C–Ar), 128.5 (C–Ar), 128.4 (C–Ar), 128.2 (C–Ar), 128.0 (C–Ar), 127.9 (C–Ar), 127.8 (C–Ar), 76.4 (NOCH₂Ph), 73.5 (OCH₂Ph), 73.4 (OCH₂Ph), 71.4 (CHOH), 71.3 (CH₂O), 39.9 (C-a), 35.4 (C-c).

4.2.17. N,N'-(2-Oxopropane-1,3-diyl)bis[(2R)-3-(benzyloxy)-2-hydroxypropanamide] (23). To a solution of 22 (38 mg, 0.069 mmol) in acetone/water (10/1, v/v) was added Amberlyst[®] 15 (20 mg). The reaction mixture was heated at reflux for 48 h. After filtration on a Celite[®] pad, the residue was purified by flash column chromatography using ethyl acetate/methanol $(1:0-24:1, v/v)$ as eluent to give 23 (26 mg, 85%); R_f 0.24 (ethyl acetate); ¹H NMR (400 MHz, CDCl₃): δ 7.51 (t, J=5.0 Hz, 2H, NH), 7.26–7.32 (M, 10H, H–Ar), 4.54 (s, 4H, OCH2Ph), 4.25 (m, 2H, CHOH), 4.14 (dd, $^{2}J=18.0$ Hz, $^{3}J=6.0$ Hz, 2H, H-a,c), 4.06 (dd, $^{2}J=$ 18.0 Hz, ³J=5.0 Hz, 2H, H-a,c), 3.85 (m, 2H, CH₂O), 3.74 $(m, 2H, CH_2O), 3.72$ (d, $3J_{32} = 5.5$ Hz, 2H, OH); ¹³C NMR (100 MHz, CD3OD): d 201.2 (CO), 172.4 (NHCO), 137.3 (C–Ar), 128.5 (C–Ar), 128.0 (C–Ar), 127.9 (C–Ar), 73.5 (OCH₂Ph), 71.2 (CH₂O), 70.9 (CHOH), 46.9 (CH₂NH).

4.2.18. $(-)$ -Methyl- $(2R)$ -3-(tert-butyldiphenylsilyloxy)-2-hydroxypropanoate (25). To a solution of (+)-methyl- $(2R)-2,3$ -dihydroxypropanoate 24 in anhydrous dichloromethane under argon was added imidazole (0.57 mg, 8.3 mmol). The resulting mixture was cooled at -40° C and tert-butyldiphenylchlorosilane (1.37 g, 5.0 mmol) was added. The stirring was pursued for 1 h 30 min and then the reaction was quenched by a saturated solution of ammonium chloride (5 mL). The solution was allowed to warm to room temperature and then the layers were separated. The aqueous layer was extracted with dichloromethane $(3\times5 \text{ mL})$ and the combined organic layers were dried over $MgSO₄$ and concentrated in vacuo. The residue was purified by flash column chromatography with cyclohexane/ethyl acetate (19:1–9:1, v/v) as eluent and give 25 as an oil (1.21 g, 83%). R_f : 0.47 (cyclohexane/AcOEt=4:1); $[\alpha]_D^{25}$ -22.8 (c 1.8, CHCl₃); IR (film): ν 3518, 1747, 1245–1025; ¹H NMR (400 MHz, CDCl3): d 7.68–7.63 (m, 4H, H–Ar), 7.47–7.38 (M, 6H, H– Ar), 4.26 (dt, ³J=8.0 and 3.0 Hz, 1H, CHO), 3.99 (dd, ²I-10.5 Hz, ³I-3.0 Hz, 1H, CH_O), 3.94 (dd, ²I-10.5 Hz $J=10.5$ Hz, $3J=3.0$ Hz, 1H, CH₂O), 3.94 (dd, $2J=10.5$ Hz, $3J=3.0$ Hz, 1H, CH₂O), 3.80 (s, 3H, Me), 3.18 (d, $3J=$ 8.0 Hz, 1H, OH), 1.05 (s, 9H, Me); 13C NMR (100 MHz, CDCl₃): δ 173.2 (CO), 135.5 (C–Ar), 132.9 and 132.8 (C– Ar), 129.8 (C–Ar), 127.7 (C–Ar), 71.9 (CHO), 65.8 $(CH₂O)$, 52.4 (Me), 26.6 (Me), 19.2 (C–(CH₃)₃).

4.2.19. $(+)$ -Methyl- $(2R)$ -3- $(tert$ -butyldiphenylsilyloxy)-2-(methoxymethoxy)propanoate (26). To a solution of 25 $(8.50 \text{ g}, 23.7 \text{ mol})$ in CH_2Cl_2 (55 mL) were added, at 20° C and under argon, diisopropylethylamine (12.4 mL, 71.1 mmol) and chloromethylmethylether (5.4 mL, 71.1 mmol). The resulting mixture was stirred overnight at 20 \degree C. Then were added more diisopropylethylamine (4.1 mL, 23.7 mmol) and chloromethylmethylether (1.8 mL, 23.7 mmol). After 8 h at 20 $^{\circ}$ C, the reaction was finally completed and quenched by water (16 mL). The layers were separated and the organic one was washed with water (16 mL), dried (MgSO4) and concentrated. Purification by column chromatography using cyclohexane/ethyl acetate (39:1, v/v) as eluent gave 26 (8.04 g, 84%). R_f : 0.51 (cyclohexane/ethyl acetate=4:1); $[\alpha]_D^{25}$ +7.0 (c 1.3, CHCl₃); IR (film): ν 1752, 1260–1045 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.71– 7.67 (m, 4H, H–Ar), 7.46–7.36 (M, 6H, H–Ar), 4.73 (s,

2H, O–CH₂–O), 4.31 (dd, ³ $J=5.5$ Hz, ³ $J=4.5$ Hz, 1H, CHO), 3.97 (dd, 2 J=10.5 Hz, ³J=5.5 Hz, 1H, CH₂O), 3.94 $(dd, {}^{2}J=10.5 \text{ Hz}, {}^{3}J=4.5 \text{ Hz}, 1H, CH_{2}O, 3.75 \text{ (s, 3H, Me)},$ 3.37 (s, 3H, Me), 1.05 (s, 9H, Me); 13 C NMR (100 MHz, CDCl₃): δ 171.1 (CO), 135.6 and 135.5 (C–Ar), 133.1 and 133.0 (C–Ar), 129.7 (C–Ar), 127.7 (C–Ar), 96.2 (O–CH2– O), 76.5 (CHO), 64.7 (CH₂O), 55.8 (CH₃), 51.9 (CH₃), 26.6 (CH₃), 19.2 (C–(CH₃)₃); HRMS (ESI) calcd for $C_{22}H_{30}O_5SiNa$ [M+Na]⁺: 425.1760, found: 425.1757.

4.2.20. (2R)-3-(tert-Butyldiphenylsilyloxy)-2-(methoxymethoxy)propanoyl chloride (27). To a solution of ester 26 (6.04 g, 15.0 mmol) in tetrahydrofuran/methanol (420 mL, 4:1, v/v) was added, under argon, a 1 M solution of lithium hydroxide (60 mL) in THF/MeOH (4:1, v/v). The reaction mixture was stirred 4 h at 20° C and then the solvents were evaporated in vacuo. Traces of water were eliminated by washing the residue twice with anhydrous toluene. The lithium salt of 26 was characterized by its ${}^{1}H$ NMR spectrum. ¹H NMR (400 MHz, CD₃OD): δ 7.76– 7.71 (m, 4H, H–Ar), 7.43–7.35 (M, 6H, H–Ar), 4.76 (d, $^{2}J=7.0$ Hz, 1H, O–CH₂–O), 4.74 (d, ²J=7.0 Hz, 1H, O– CH₂-O), 4.26 (dd, $3J=7.5$ and 3.0 Hz, 1H, CHO), 3.98 $\left(\frac{d \overline{d}}{d}, \frac{2}{J} = 10.5 \text{ Hz}, \frac{3}{J} = 3.0 \text{ Hz}, \frac{1 \text{H}}{J} \left(\frac{\text{C}}{J} \right)$, 3.88 (dd, $\frac{2}{J} = 10.5 \text{ Hz}, \frac{3}{J} = 7.5 \text{ Hz}, \frac{1 \text{H}}{J} \left(\frac{\text{C}}{J} \right)$, 3.40 (s. 3H) Me) $J=10.5$ Hz, $3J=7.5$ Hz, 1H, CH₂O), 3.40 (s, 3H, Me), 1.04 (s, 9H, Me). The lithium salt of 26 (2.5 mmol) was dissolved, under argon at 0° C, in anhydrous ether (10 mL) before adding pyridine (55 μ L, 0.5 mmol) followed by freshly distilled oxalyl chloride $(430 \mu L, 5.0 \text{ mmol})$. The reaction mixture was stirred overnight. Elimination of the solvent furnished quantitatively acyl chloride 27.

4.2.21. $(+)$ - N, N' -{2-[(Benzyloxy)imino]propane-1,3diyl}bis[(2R)-3-(tert-butyldiphenylsilyloxy)-2-(methoxymethoxy)propanamide] (28). Amine (12) (1.13 mmol) was dissolved, under argon and at 0° C, into CH₂Cl₂ (7 mL). Triethylamine (1.0 mL, 7.47 mmol) and 4-dimethylaminopyridine (0.05 g, 0.45 mmol) were then added followed, after 15 min, by 27 (1.02 g, 2.49 mmol). The stirring was continued for 18 h. The reaction mixture was diluted with CH_2Cl_2 (55 mL). The solution was washed twice with water (16 mL) followed by a saturated solution of Na_2CO_3 (8 mL) and dried $(MgSO₄)$. Purification of the crude residue by flash column chromatography with cyclohexane/ethyl acetate (7:3, v/v) as eluent gave 28 as a gum (0.39 g, 37%). R_f : 0.30 (cyclohexane/ethyl acetate=7:3); $[\alpha]_D^{25}$ +19.7 (c 1.2, CHCl₃); IR (film) ν 3425, 3322, 1680, 1110–1028 cm⁻¹;
¹H NMR (400 MHz, CDCl₂); δ 7.69–7.63 (M, 8H, H-Ar) ¹H NMR (400 MHz, CDCl₃): δ 7.69–7.63 (M, 8H, H–Ar), 7.42–7.30 (M, 19H, H–Ar and NH), 5.06 (s, 2H, CH₂Ph), 4.74 (d, ²J=6.5 Hz, 1H, O–CH₂–O), 4.69 (d, ²J=6.5 Hz, 1H, $O-CH_2$ –O), 4.67 (d, ²J=6.5 Hz, 1H, O–CH₂–O), 4.63 (d, ²J=6.5 Hz, 1H, O–CH₂–O), 4.63 (d, 2 J = 6.5 Hz, 1H, O–CH₂–O), 4.26–4.18 (M, 3H, CHO and H-c), 4.14 (dd, ²J=12.0 Hz, ³J=6.0 Hz, 1H, H-a), 4.10 (dd, ²J-11.0 Hz, ³J-6.0 Hz, 1H, H-c), 4.01-3.93. (M, 5H $J=11.0$ Hz, $3J=6.0$ Hz, 1H, H-c), 4.01-3.93 (M, 5H, CH2OSi and H-a), 3.32, (s, 3H, H–Me), 3.29 (s, 3H, Me), 1.02 (s, 18H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 170.4 (CO), 170.1 (CO), 153.1 (C-b), 137.2 (C–Ar), 135.6 (C–Ar), 133.1 (C–Ar), 133.0 (C–Ar), 129.7 (C–Ar), 128.4 (C– Ar), 128.2 (C–Ar), 128.0 (C–Ar), 127.7 (C–Ar), 96.2 (C– Ar), 78.4 (CHO), 78.3 (CHO), 76.5 (CH₂Ph), 65.0 (CH₂O), 64.7 (CH₂O), 56.0 (CH₃), 55.9 (CH₃), 40.3 (C-a), 35.3 (C-c), 26.7 (CH₃), 19.2 (CH₃); HRMS (ESI): calcd for $C_{52}H_{67}N_3O_9Si_2Na$ [M+Na]⁺: 956.4314, found: 956.4340.

4.2.22. $(+)$ - N, N' -{2-[(Benzyloxy)imino]propane-1,3diyl}-bis[(2R)-3-(tert-butyldiphenylsilyloxy)-2-hydroxypropanamide] (29) and $(+)$ - N,N' -(2-oxopropane-1,3diyl)bis[(2R)-3-(tert-butyldiphenylsilyloxy)-2-hydroxypropanamide] (30b). Method A: to a solution of oxime 28 (950 mg, 1.01 mmol) in anhydrous CH_2Cl_2 (35 mL) was added, at 0° C and under argon, trimethylsilylbromide (1.07 mL, 8.11 mmol). The reaction mixture was stirred for 4 h. After quenching by adding a saturated solution of NaHCO₃ (30 mL), the layers were separated. The aqueous layer was extracted with $CH₂Cl₂$. The combined organic layers were dried $(MgSO₄)$ and concentrated under vacuo. The residue was purified by flash column chromatography using cyclohexane/ethyl acetate (3:2–1:4) as eluent and gave (R,R) -29 (0.460 g, 54%) and (R,R) -30 (0.150 g, 20%).

Method B: to a solution of 29 $(0.344 \text{ g}, 0.41 \text{ mmol})$ in acetone/water (8 mL, 10/1, v/v), were added Amberlyst[®] 15 (0.100 g) and paraformaldehyde $(0.120 \text{ g}, 4.07 \text{ mmol})$. The resulting mixture was heated under reflux for 24 h. After filtration on a Celite® pad and concentration, the residue was purified by flash column chromatography with cyclohexane/ethyl acetate $(3:2-1:4)$ as eluent and gave 29 (0.130 g) , 38%) and 30 (0.078 g, 26%).

Compound $(+)$ - (R,R) - (29) . R_f : 0.45 (cyclohexane/ethyl acetate=3:2); $[\alpha]_D^{25}$ +12.1 (c 5.6, CHCl₃); IR (film): ν 3396, 1666 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.69-7.64 (M, 8H, H–Ar), 7.49–7.30 (M, 19H, H–Ar and NH), 5.10 (s, 2H, CH2Ph), 4.27–4.13 (M, 5H, CHO, H-a and Hc), 3.99–3.90 (M, 5H, CH₂O and H-a), 3.51 (d, $3J=5.0$ Hz, 1H, OH), 3.50 (d, $3J=5.0$ Hz, 1H, OH), 1.07 (s, 18H, Me); ¹³C NMR (100 MHz, CDCl₃): δ 172.2 (CO), 172.0 (CO), 153.7 (C-b), 137.1 (C–Ar), 135.4 (C–Ar), 132.7 (C–Ar), 132.6 (C–Ar), 129.9 (C–Ar), 128.4 (C–Ar), 128.2 (C–Ar), 128.0 (C–Ar), 127.8 (C–Ar), 76.5 (CH2Ph), 72.4 (CHO), 72.3 (CHO), 65.15 (CH₂O), 65.1 (CH₂O), 39.9 (C-a), 35.2 (C-c), 26.7 (CH₃), 19.2 (CH₃); HRMS (ESI): calcd for $C_{48}H_{59}N_3O_7Si_2Na$ [M+Na]⁺: 868.3789, found: 868.3792.

Compound $(+)$ - (R,R) - $(30b)$. R_f : 0.12 (cyclohexane/ethyl acetate=3:2); $[\alpha]_D^{25}$ +10.5 (c 1.8, CHCl₃); IR (film): ν 3397, 1665, 1111 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): d 7.66–7.62 (M, 8H, H–Ar), 7.46–7.36 (M, 14H, H–Ar and NH), 4.23 (dd, H^2J =19.0 Hz, H^3J =5.5 Hz, 2H, H-a and H-c), 4.23 (m, 2H, CHO), 4.16 (dd, $\frac{2J}{1}$ =19.0 Hz, $\frac{3J}{5}$ =5.0 Hz, 2H, H-a and H-c), 3.93 (dd, $^{2}J=10.5$ Hz, $^{3}J=5.0$ Hz, 2H, CH₂O), 3.91 (dd, ^{2} J=11.0 Hz, ^{3} J=5.0 Hz, 2H, CH₂O), 3.38 (se, 2H, OH), 1.06 (s, 18H, Me); ¹³C NMR (100 MHz, CDCl₃) d 199.9 (C-b), 172.0 (CO), 135.5 and 135.4 (C–Ar), 132.6 and 132.4 (C–Ar), 130.0 (C–Ar), 127.9 (C–Ar), 71.9 (CHO) , 65.1 $(CH₂O)$, 46.8 $(C-a$ and C-c), 26.8 $(CH₃)$, 19.2 (CH₃). HRMS (ESI): calcd for $C_{41}H_{52}N_2O_7Si_2Na$ [M+Na]⁺: 763.3211, found: 763.3181.

4.2.23. $(+)$ - $(2R)$ -3- $(tert$ -Butyldiphenylsilyloxy)-2-hydroxy-N-({(6R)-2-butoxy-6-[(tert-butyldiphenylsilyloxy) methyl]-5-oxomorpholin-2-yl}methyl)propanamide (31) and $(-)$ - $(2R)$ -3- $(tert$ -Butyldiphenylsilyloxy)-2-hydroxy-N-({(2R)-2-[(tert-butyldiphenylsilyloxy)methyl]-3-oxo-2,3-dihydro-2H-1,4-oxazin-6-yl}methyl)propanamide (32). A solution of 30b (0.078 g, 0.105 mmol) and $pTsOH$ (0.001 g) in 1-butanol (2.5 mL) were heated under reflux

for 6 h. After concentration a mixture of starting material 30b, compound 31 and compound 32, which could be easily separated by flash column chromatography was obtained. These three new compounds could be fully characterized at this stage. A mixture of 30b, 31 and 32 was then dissolved in toluene (2.4 mL) and heated under reflux for 5 h. After evaporation of the solvent the crude residue was flash chromatographed with cyclohexane/ethyl acetate (1:1, v/v) as eluent and gave (R,R) -31 (0.044 g, 57%).

Compound $(+)$ - (R,R) - (31) . Gum; R_f : 0.50 (cyclohexane) ethyl acetate=1:1); $[\alpha]_D^{25}$ +25.9 (c 0.2, CHCl₃); IR (film): ν 3412, 1682, 1113 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): d 7.69 (m, 4H, H–Ar), 7.62 (m, 4H, H–Ar), 7.48–7.35 (M, 12H, H-Ar), 6.94 (t, $3J=6.5$ Hz, 1H, NH), 5.60 (d, $3J=$ 4.5 Hz, 1H, NH-cycle), 4.19 (dd, $3J=4.0$ Hz, $3J=2.0$ Hz, 1H, CHO), 4.17–4.11 (M, 2H, CHOH and CH-cycle-CH₂O), 3.99 (dd, $^{2}J=10.5$ Hz, $^{3}J=2.0$ Hz, 1H, CH-cycle-CH₂O), 3.98 (dd, ²J=10.5 Hz, ³J=5.0 Hz, 1H, CH-CH₂O), 3.93 (dd, $2J=10.5$ Hz, $3J=4.5$ Hz, 1H, CH–CH₂O), 3.66 (dd, $2J=14.0$ Hz, $3J=7.0$ Hz, 1H, $-CH_2$ NH), 3.58–3.46 (M, 4H) $J=14.0$ Hz, $3J=7.0$ Hz, 1H, $-CH_2NH$), 3.58–3.46 (M, 4H, $-CH_2NH$, $-CH_2$ -cycle-NH and OCH₂CH₂-), 3.23 (dd, $J=12.5$ Hz, $3J=5.0$ Hz, 1H, $-CH_2$ -cycle-NH), 3.02 (de, $3J=4.5$ Hz, 1H, OH), 1.55 (Q, $2J=7.0$ Hz, 2H, $-OCH_2CH_2$), 1.36 (h, $3J=7.5$ Hz, 2H, CH₃CH₂), 1.07 (s, 9H, Me), 1.03 (s, 9H, Me), 0.91 (t, ³J=7.5 Hz, 3H, Me); ¹³C NMR (100 MHz, CDCl3): d 171.7 (NHCO), 168.2 (NHCO-cycle), 135.7– 135.6–135.4 (C–Ar), 133.4–133.1–132.5 (C–Ar), 130.1– 129.7 (C–Ar), 127.9–127.7 (C–Ar), 96.1 (O–C–O), 74.1 $(CH-cycle-O)$, 72.0 $(CH-O)$, 65.1 $(CH₂-O)$, 64.2 $(CH-I)$ cycle-CH₂–O), 61.4 (–O–CH₂CH₂–), 47.4 (N–CH₂-cycle–), 41.3 (NH–CH₂–), 31.8 (O–CH₂CH₂–), 26.9–26.7 (CH₃), 19.4 (CH₃CH₂-), 19.3 (C–(CH₃)₃), 13.9 (CH₃); HRMS (ESI): calcd for $C_{45}H_{60}N_2O_7Si_2Na$ [M+Na]⁺: 819.3837, found: 819.3867.

Compound (-)-(R,R)-(32). R_f =0.45 (ethyl acetate/cyclohexane=3:2); $[\alpha]_D^{25}$ -10.3 (c 0.2, CHCl₃); IR (film): ν 3392, 1682, 1113 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): d 7.70–7.61 (M, 8H, H–Ar), 7.46–7.35 (M, 13H, H–Ar and NH-cycle–), 7.06 (t, $3J=5.5$ Hz, 1H, NH), 5.59 (d, $3J=$ 5.0 Hz, 1H, CH–NH-cycle–), 4.54 (dd, $3J=4.5$ and 2.5 Hz, 1H, O–CH-cycle–), 4.14 (dd, $2J=11.0$ Hz, $3J=4.5$ Hz, 1H, CH-cycle-CH₂), 4.13 (t, ³J=5.5 Hz, 1H, CH–O), 3.97 (dd, 2_J-11.5 Hz, ³J-2.5 Hz, 1H, CH–cycle-CH₂), 3.94–3.85 $J=11.5$ Hz, $3J=2.5$ Hz, 1H, CH-cycle-CH₂), 3.94–3.85 (M, 4H, CH2NH and CH–CH₂O), 3.15 (d, $3J=4.5$ Hz, 1H, OH), 1.06 (s, 9H, Me), 1.04 (s, 9H, Me); 13C NMR $(100 \text{ MHz}, \text{CDCl}_3)$: δ 171.4 (–NH–CO–), 163.8 (–NH–CO– cycle), 136.0 (O–C=CH), 135.6 and 135.5 (C–Ar), 135.5 and 135.4 (C–Ar), 133.1 and 132.9 (C–Ar), 132.6 and 132.4 (C–Ar), 130.0 (C–Ar), 129.8 (C–Ar), 127.9 (C–Ar), 127.7 (C–Ar), 102.1 (C=CH), 78.0 (CH-cycle-CH₂), 71.8 (CH–O), 65.1 (–CH–CH₂–O), 64.1 (CH-cycle-CH₂–), 38.8 (CH_2NH) , 26.8 (CH_3) , 26.6 (CH_3) , 19.2 $(C-(CH_3)_3)$; HRMS (ESI): calcd for $C_{41}H_{50}N_2O_6Si_2Na$ [M+Na]⁺: 745.3105, found: 745.3133.

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